

Work Order ID 57206 -2

March 30, 2010 8:29:19 AM

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Item ID: D412-702-107B

Accept

Setup Start

Revision ID:

Stop

Item Name: Harness Assembly

Start Date: 31/03/2010 Start Qty: 2.00

Cust Item ID:

Required Date: 05/04/2010 Req'd Qty: 2.00

Customer:

Reference:

Approvals: Process Plan: *[Signature]* Date: 10330 Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

100

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

10/3/20 (2)

110

0.00



Small Fab

Memo

0.00

Small Fab

Assemble as per ICA D412-702 P79

10/04/13 (2)

120

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

10/04/13

(+)

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Item ID: D412-702-107B

Accept



Setup Start



Revision ID:

Stop



Item Name: Harness Assembly

Start Date: 31/03/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 05/04/2010 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: _____	0.00							
	Packaging	Memo							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
	QC	Memo							
Quality Control									

Pl 10/4/13 (1)

10/04/14 JJ

mf
10-4-13

Picklist Print

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Work Order ID: 57206



Parent Item: D412-702-107B



Parent Item Name: Harness Assembly

Start Date: 31/03/2010

Required Date: 05/04/2010

Comments: IPP rev A 07-05.10 new issue EC
IPP Rev:B Removed Decal D3569 07-07-06 JLM

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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AN960JD10LL

Purchased

No

100

Each

3,816.000

8.0000



Washer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST349

3816

19085

376

19600

3440

D3573-3

Manufactured

No

100

Each

14.0000

2.0000



Adapter

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST244

14

45928

2

50473

1

55681

11

D3579-046

Manufactured

No

100

Each

2.0000

2.0000



Shoulder Harness

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST272A

2

53747

2

MT9600

55681

9/30/04/13

B57229

(1X)

Picklist Print

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Parent Item Name: Harness Assembly

Start Date: 31/03/2010

Required Date: 05/04/2010

Comments: IPP rev A 07.05.10 new issue EC
IPP Rev:B Removed Decal D3569 07-07-06 JLM

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
K62		Purchased	No			100	Each	59.0000	2.0000			
CLIP												

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST243A	59	
110957	9	
113878	50	

MS21042L3

Nut

Purchased No

100 Each 2,045.000 8.0000



Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST300	2045	
110844	35	
111274	27	
111668	58	
112314	285	
113523	17	
113537	623	
113644	1000	

M110957

14/3/30

M113537

Picklist Print

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Start Date: 31/03/2010

Required Date: 05/04/2010

Comments: IPP rev A 07.05.10 new issue EC

Start Qty: 2.00

Required Qty: 2.00

IPP Rev:B Removed Decal D3569 07-07-06 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS24693-S272		Purchased	No			100	Each	348.0000	8.0000			



Screw



LC 143/302

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST288

348

111295

9

111548

39

112492

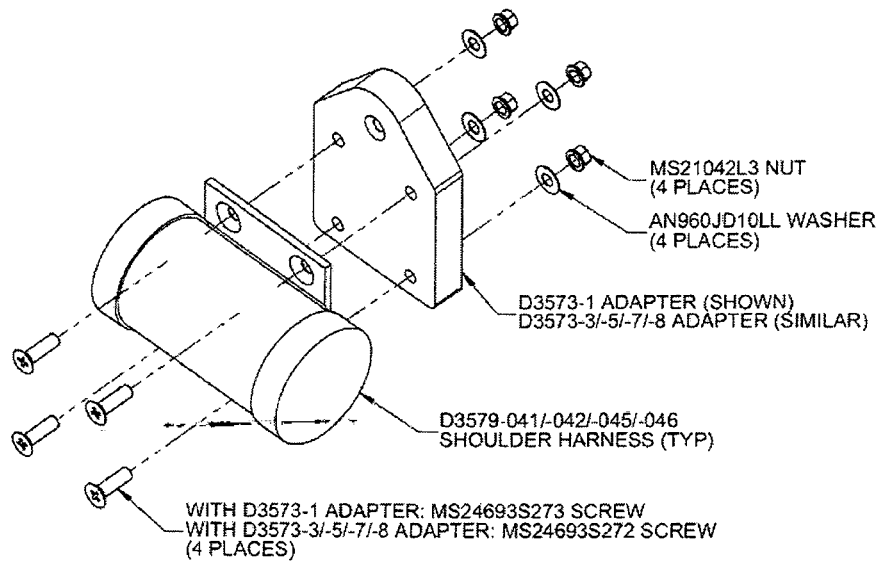
300

M111548

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Shop Packet Print

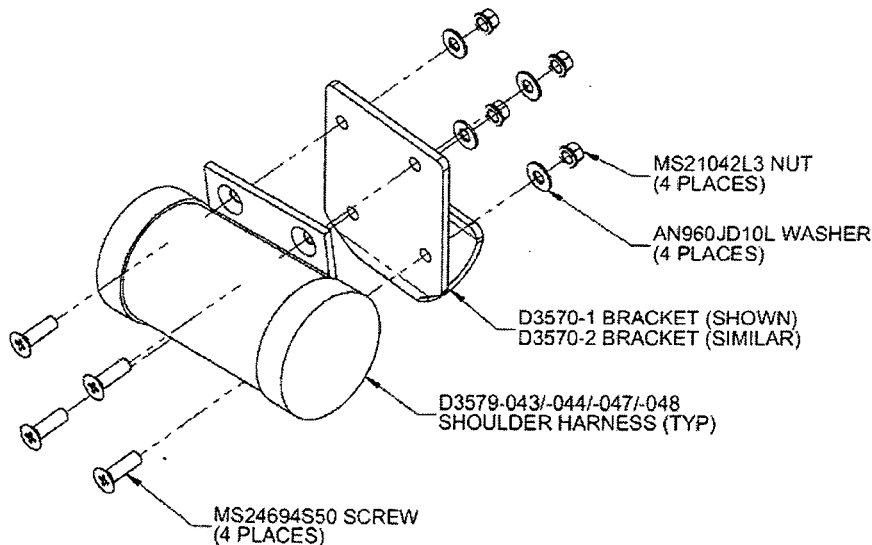
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SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 57206

10-3-96

**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES**
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

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